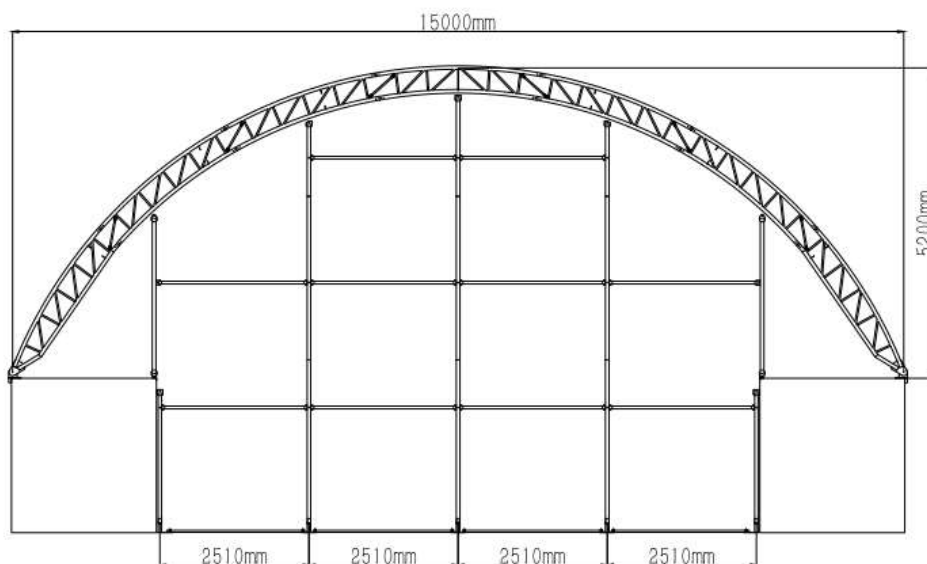
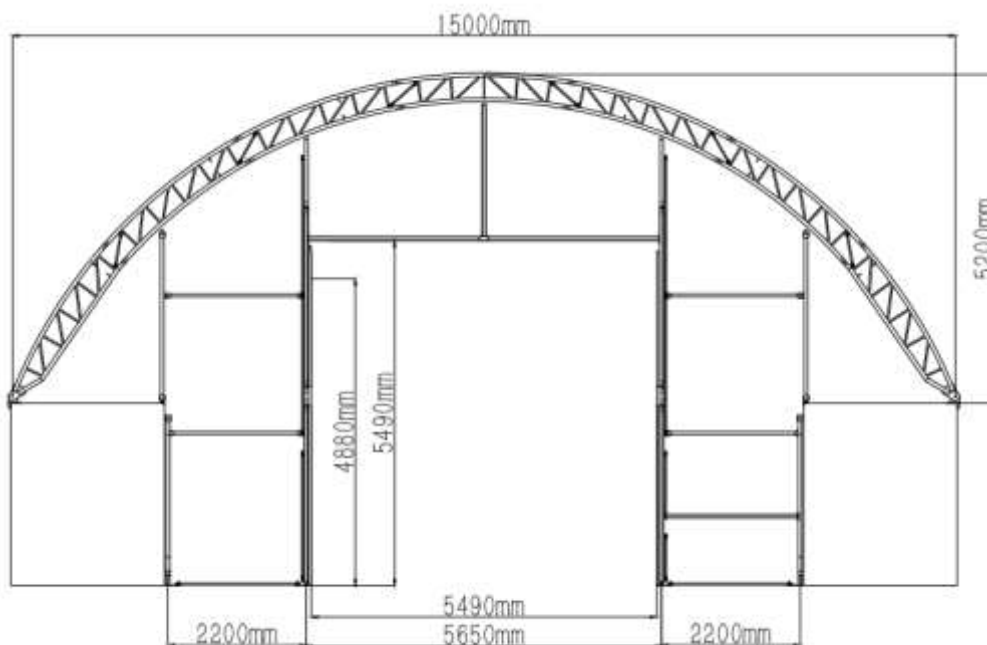


# Front and back wall for C50-17DRM

**Front wall with winch door of double row tube**  
**Back wall closed of double row tube**

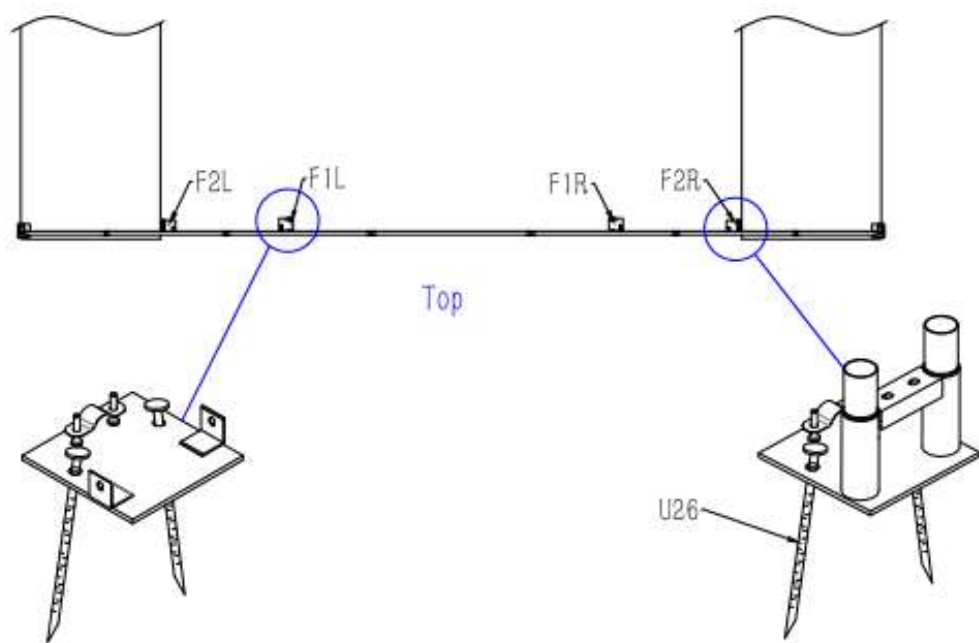
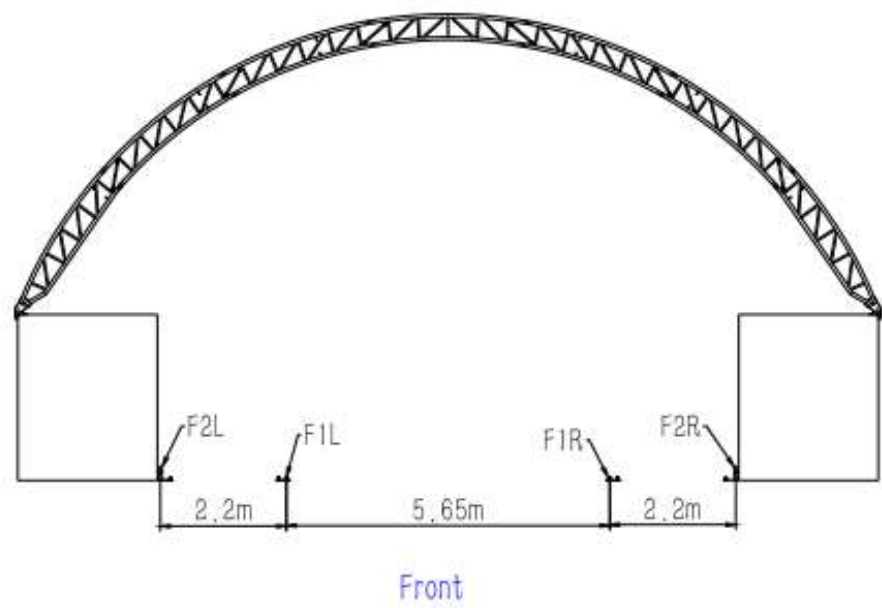
**(suitable for both 40GP and 40HQ containers)**

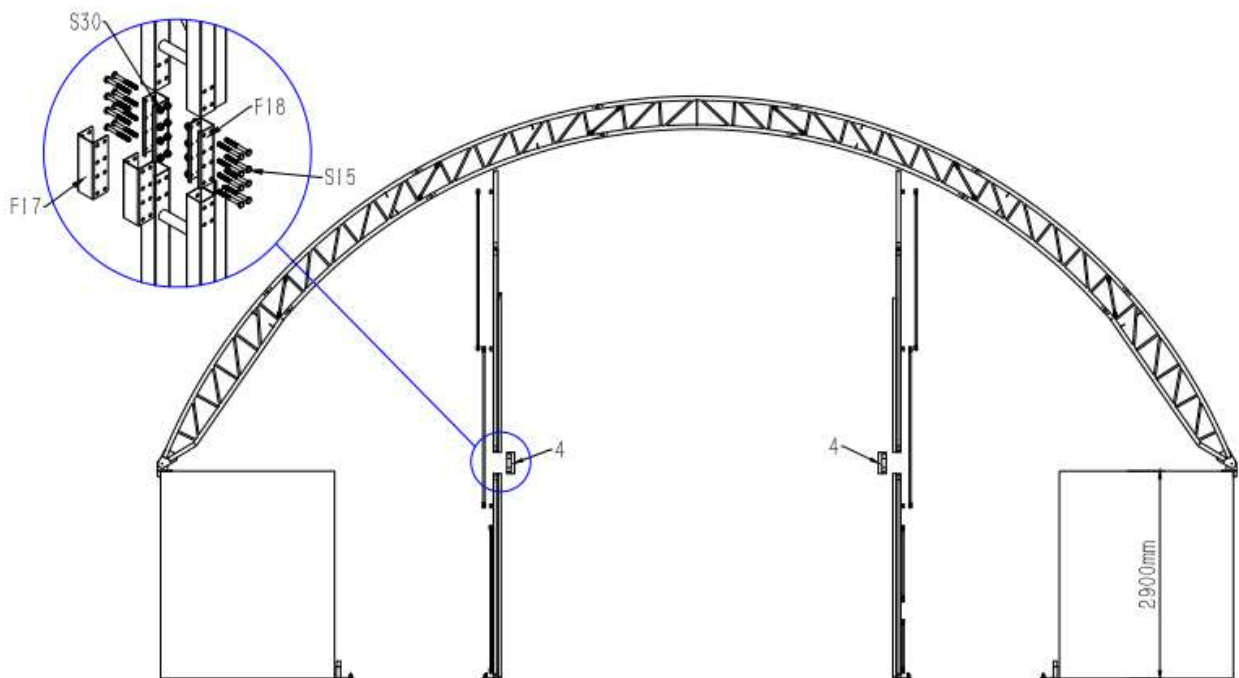
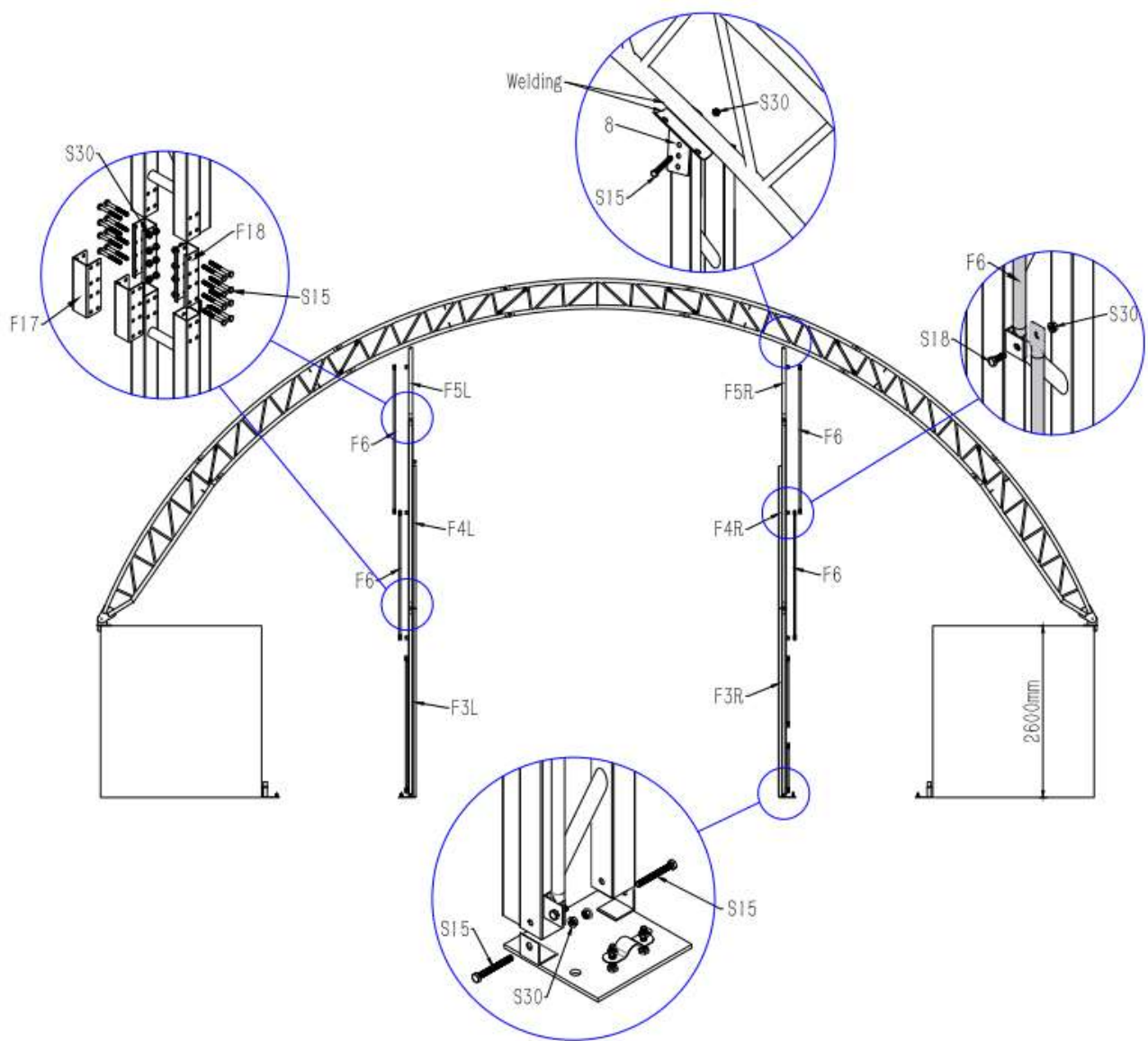


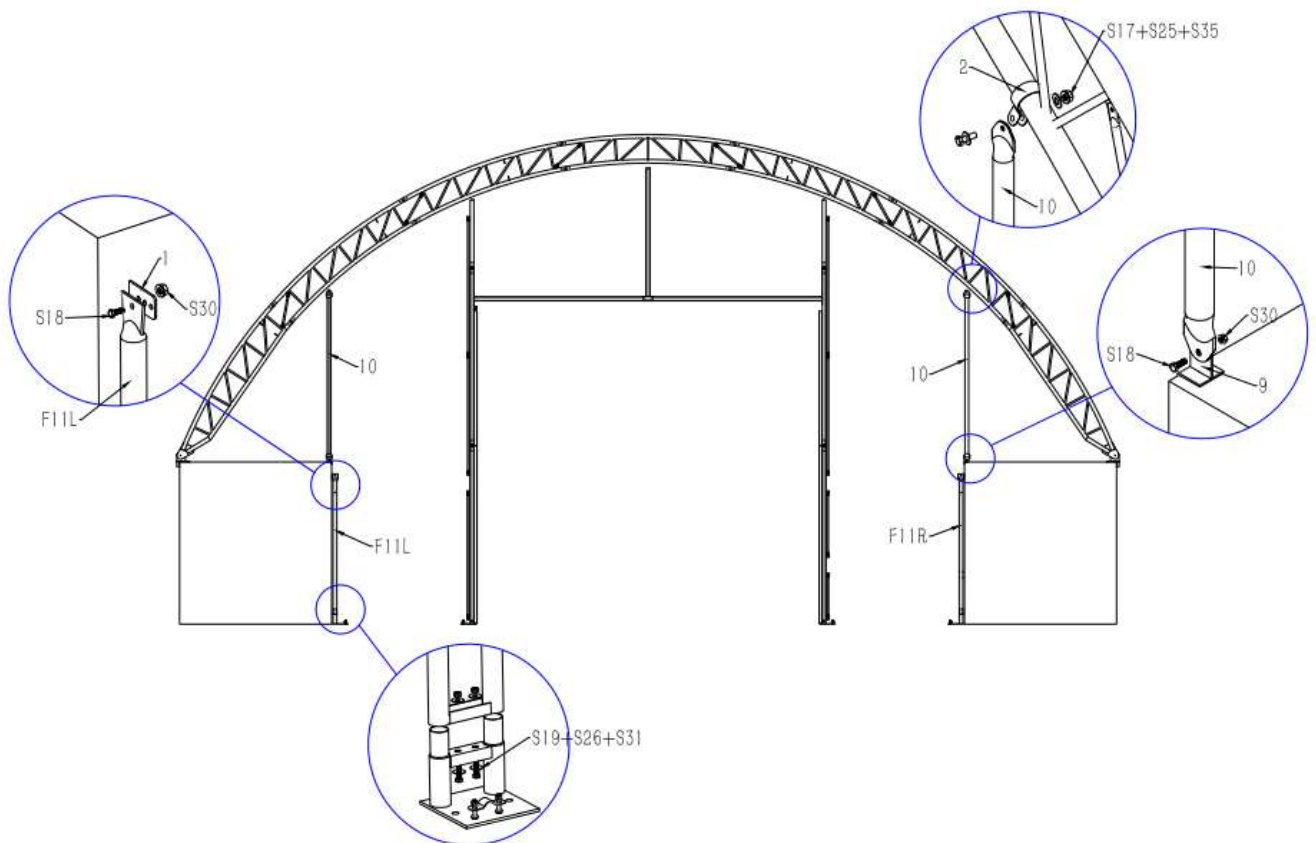
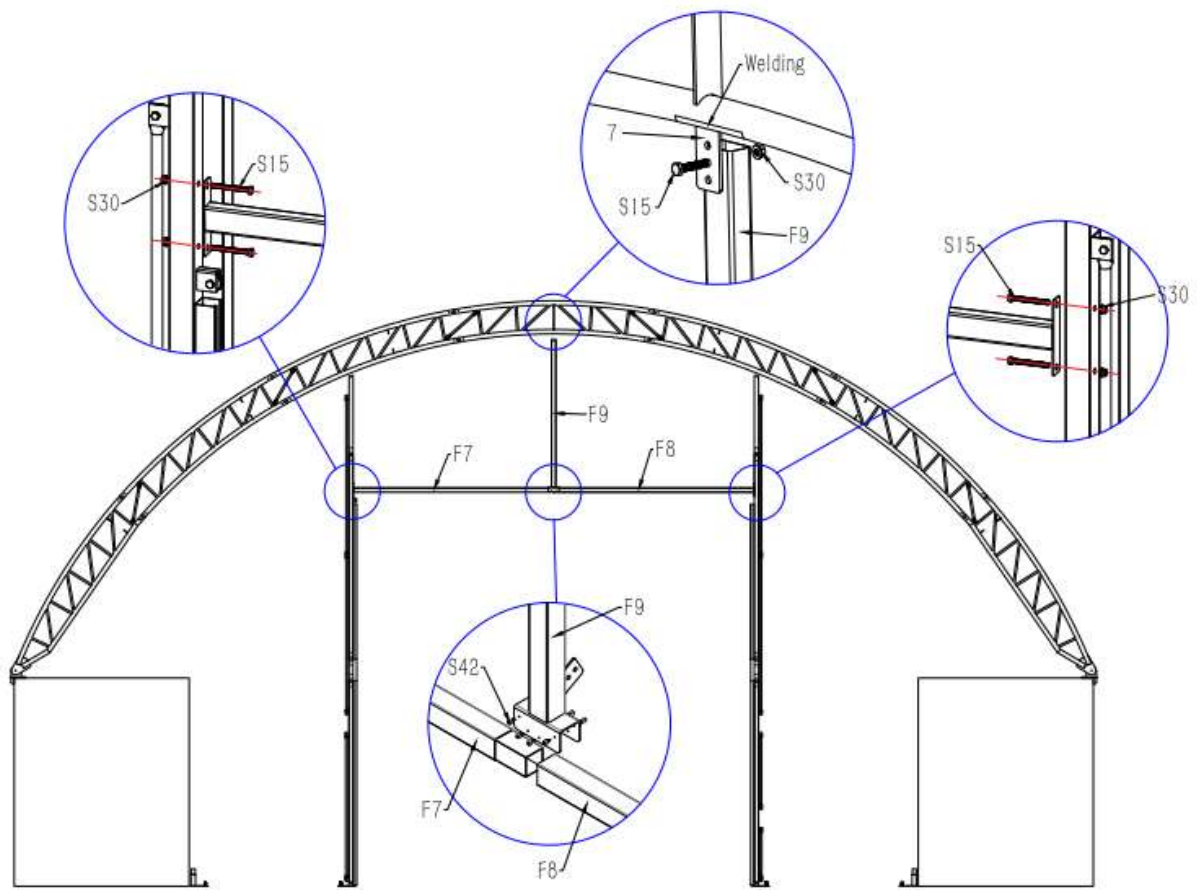
| Parts List |                                         |     |
|------------|-----------------------------------------|-----|
| Code       | Description                             | Qty |
| F1L        | Base plate for winch door at left       | 1   |
| F1R        | Base plate for winch door at right      | 1   |
| F2L        | Side Base plate at left                 | 1   |
| F2R        | Side Base plate at right                | 1   |
| F3L        | Left lower door track                   | 1   |
| F3R        | Right lower door track                  | 1   |
| F4L        | Left middle door track                  | 1   |
| F4R        | Right middle door track                 | 1   |
| F5L        | Left upper door track                   | 1   |
| F5R        | Right upper door track                  | 1   |
| F6         | The pipe by the door                    | 4   |
| F7         | Door beam male                          | 1   |
| F8         | Door beam female                        | 1   |
| F9         | Door suspender                          | 1   |
| F10        | Slant support for suspender             | 1   |
| F11L       | Left side standing legs                 | 1   |
| F11R       | Right side standing legs                | 1   |
| F12        | Side upper horizontal tubes             | 2   |
| F13        | Horizontal tubes                        | 6   |
| F14        | Horizontal tube for install winch wheel | 1   |
| F15        | Bottom tensioning tubes                 | 4   |
| F16L       | Tubes insert male into the winch door   | 9   |
| F16R       | Tubes insert female into the winch door | 9   |
| F17        | Channel steel connection                | 12  |
| F18        | Channel steel connection                | 12  |
| F19        | Front wall cover                        | 1   |
| B1L        | Side Base plate at left                 | 1   |
| B1R        | Side Base plate at right                | 1   |
| B2         | Middle Base plate                       | 3   |
| B3         | Side standing legs                      | 2   |
| B4         | Lower standing legs                     | 3   |
| B5         | Middle standing legs                    | 3   |
| B6         | Middle upper standing legs              | 1   |

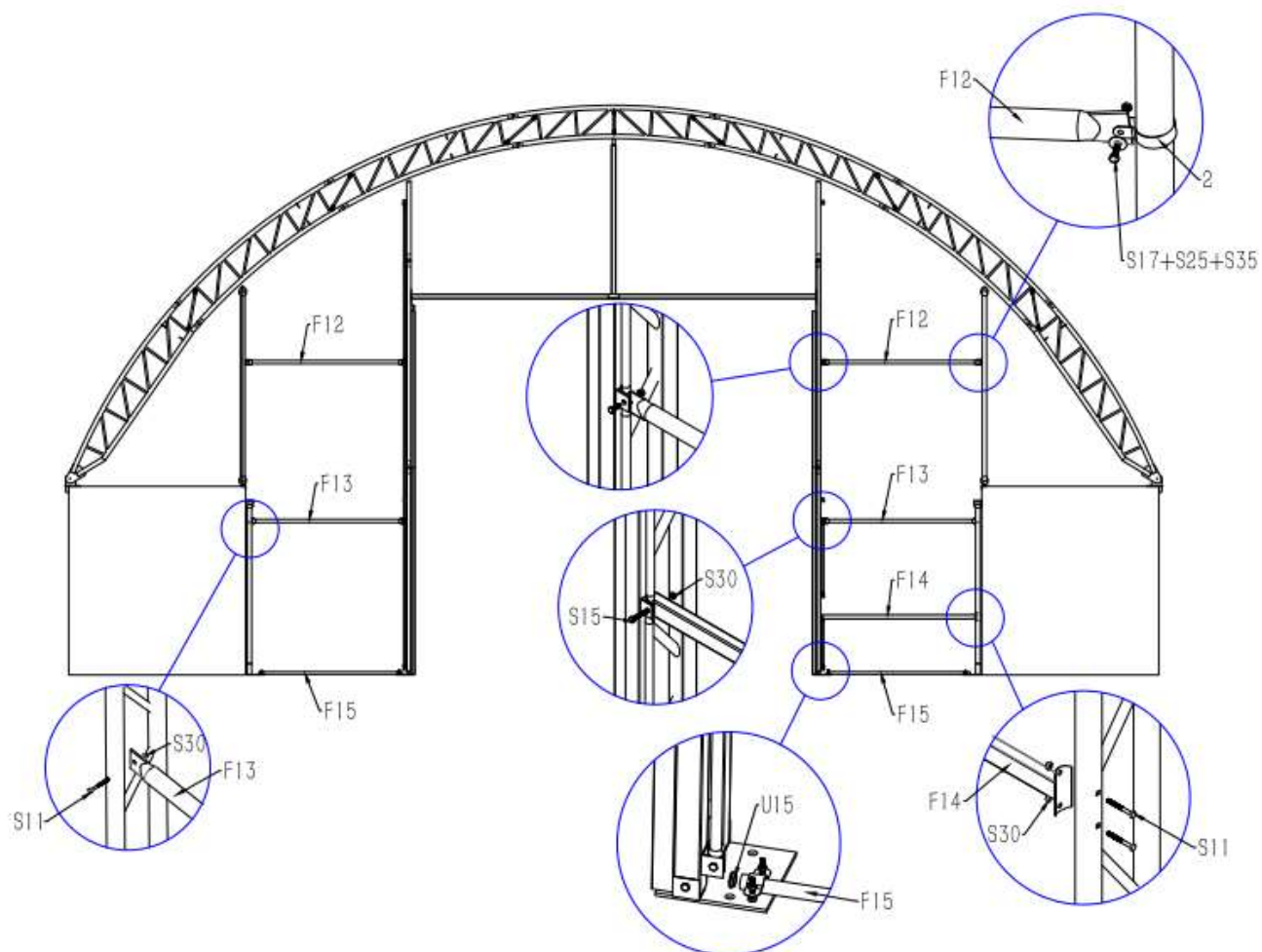
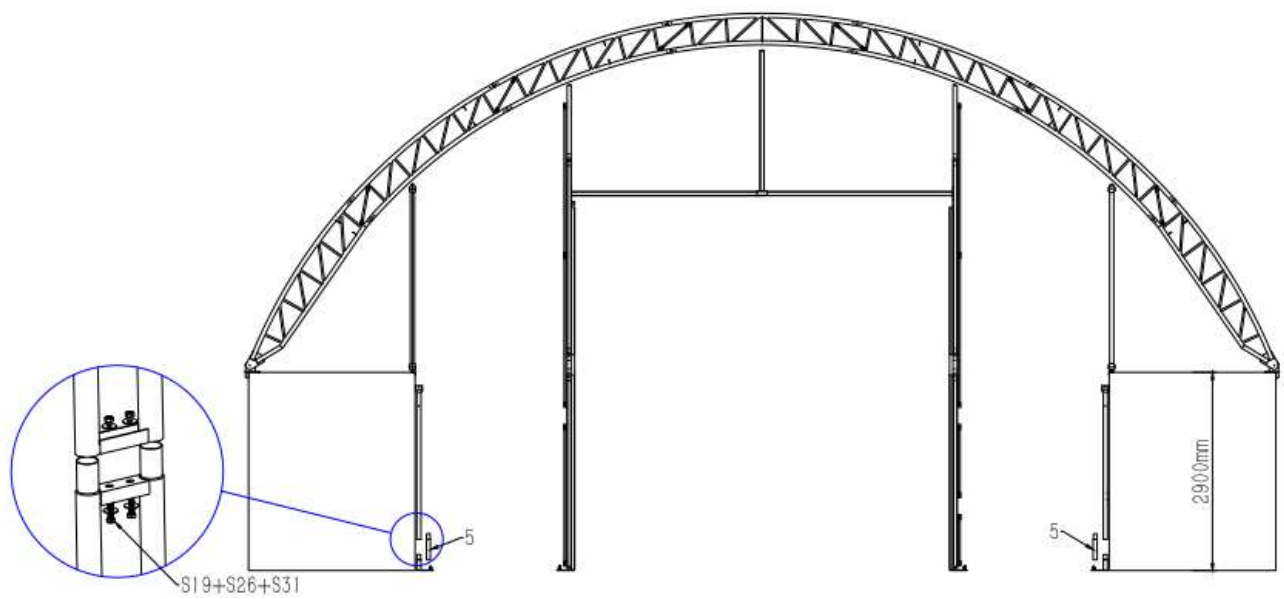
|     |                                          |     |
|-----|------------------------------------------|-----|
| B6L | Middle upper standing legs at left       | 1   |
| B6R | Middle upper standing legs at right      | 1   |
| B7  | Side horizontal tubes                    | 2   |
| B8  | Middle horizontal tubes                  | 6   |
| B9  | Bottom tensioning tubes                  | 4   |
| B10 | Back cover                               | 1   |
| 1   | 3 hole iron plate                        | 4   |
| 2   | Clips 60                                 | 8   |
| 3   | Clips 48                                 | 1   |
| 4   | Added door track to suit HQ container    | 2   |
| 5   | Added standing legs to suit HQ container | 7   |
| 6   | PPR tube                                 | 60  |
| 7   | Welding iron plate                       | 2   |
| 8   | Welding iron plate                       | 4   |
| 9   | Inner base of container                  | 4   |
| 10  | Internal legs on container               | 4   |
| U1  | Rope                                     | 1   |
| U2  | Small tie down ratchet and band          | 250 |
| U15 | End cap for bottom tensioning tubes      | 12  |
| U26 | Stake Peg                                | 18  |
| U27 | Mechanical wheel with Steel wire         | 1   |
| S15 | Bolts M10*90                             | 59  |
| S18 | Bolts M10*30                             | 12  |
| S19 | Bolts M12*40                             | 40  |
| S17 | Bolts M10*50                             | 9   |
| S11 | Carriage bolts M10*90                    | 15  |
| S30 | Flange nut M10                           | 86  |
| S31 | Flange nut M12                           | 40  |
| S35 | Hex nut M10                              | 9   |
| S25 | Plain washer M10                         | 18  |
| S26 | Plain washer M12                         | 80  |
| S42 | Self-tapping screw M4.2*20               | 8   |

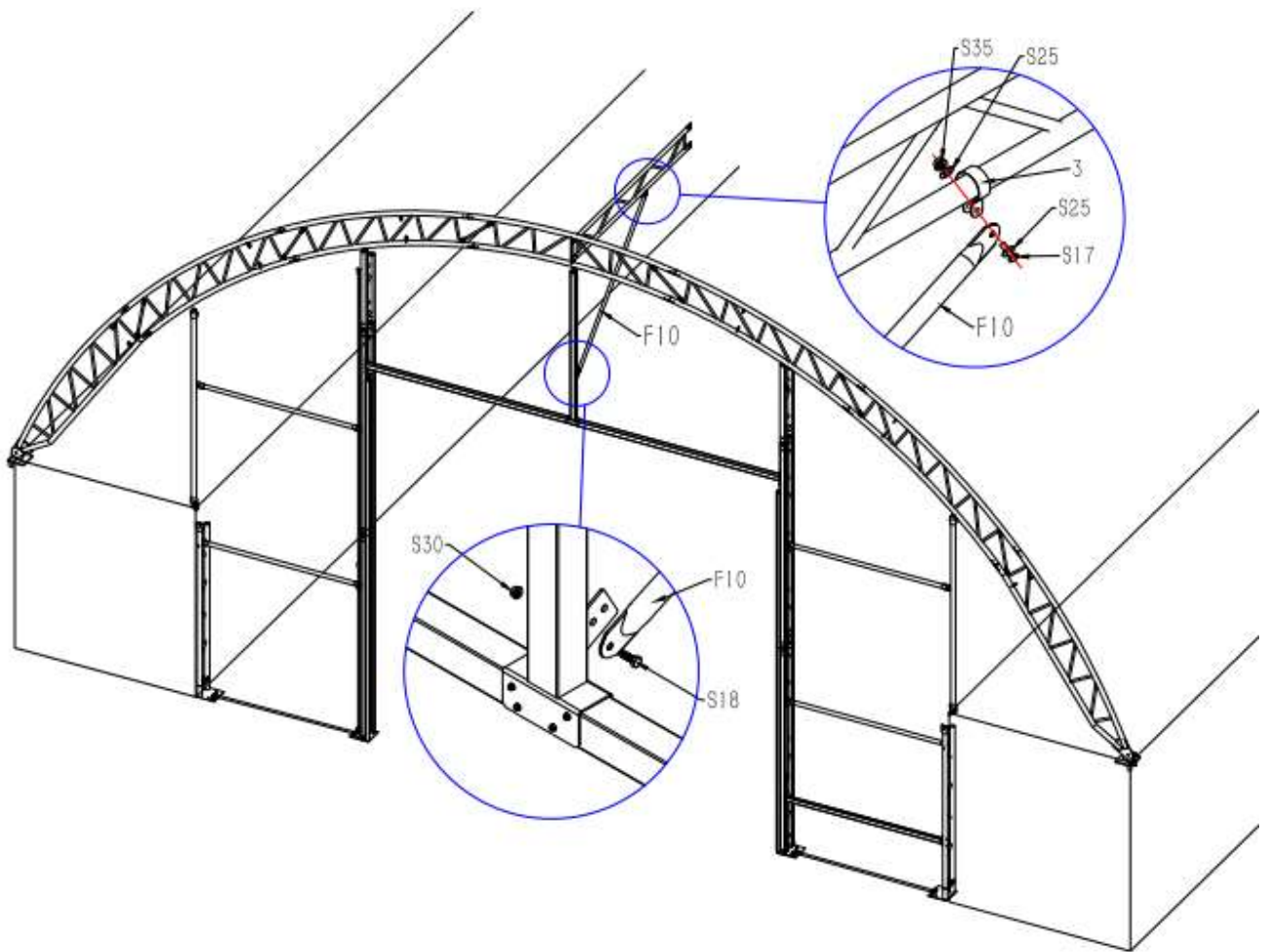
Front wall assembly



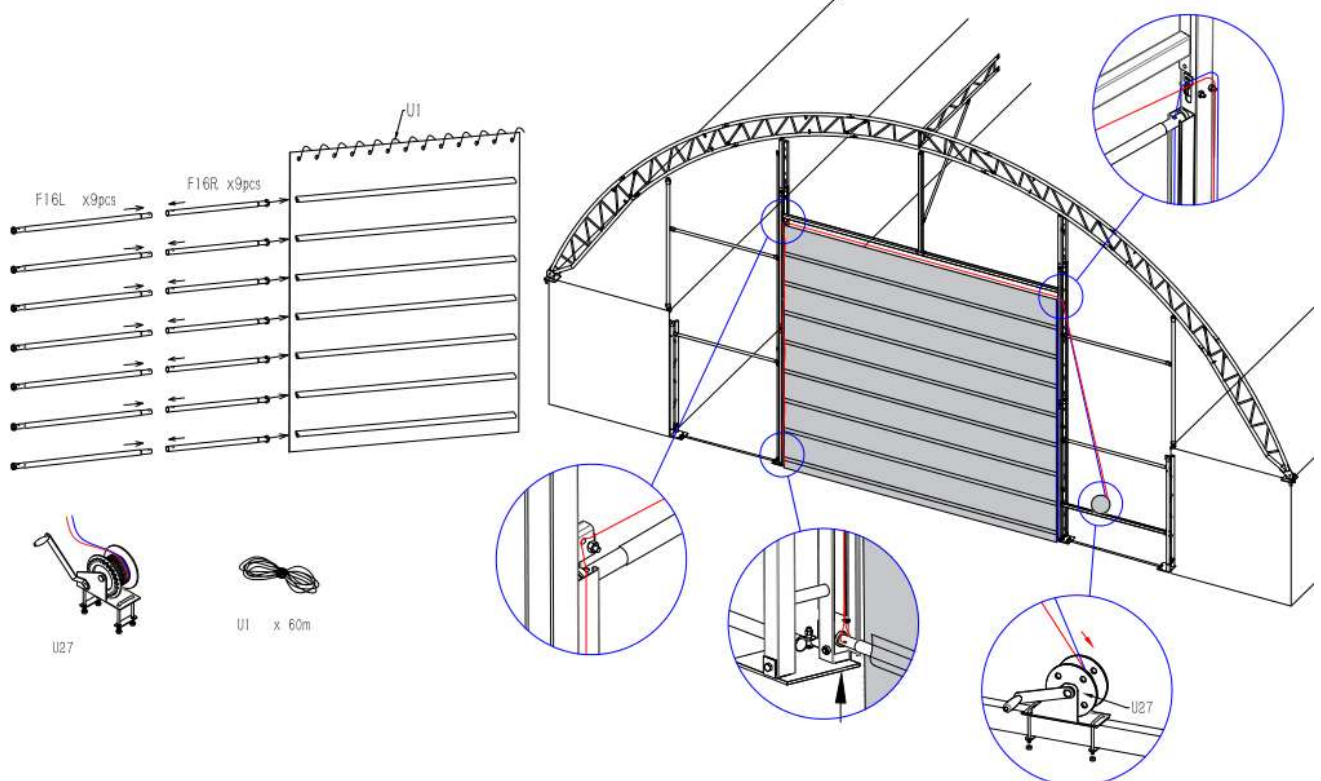


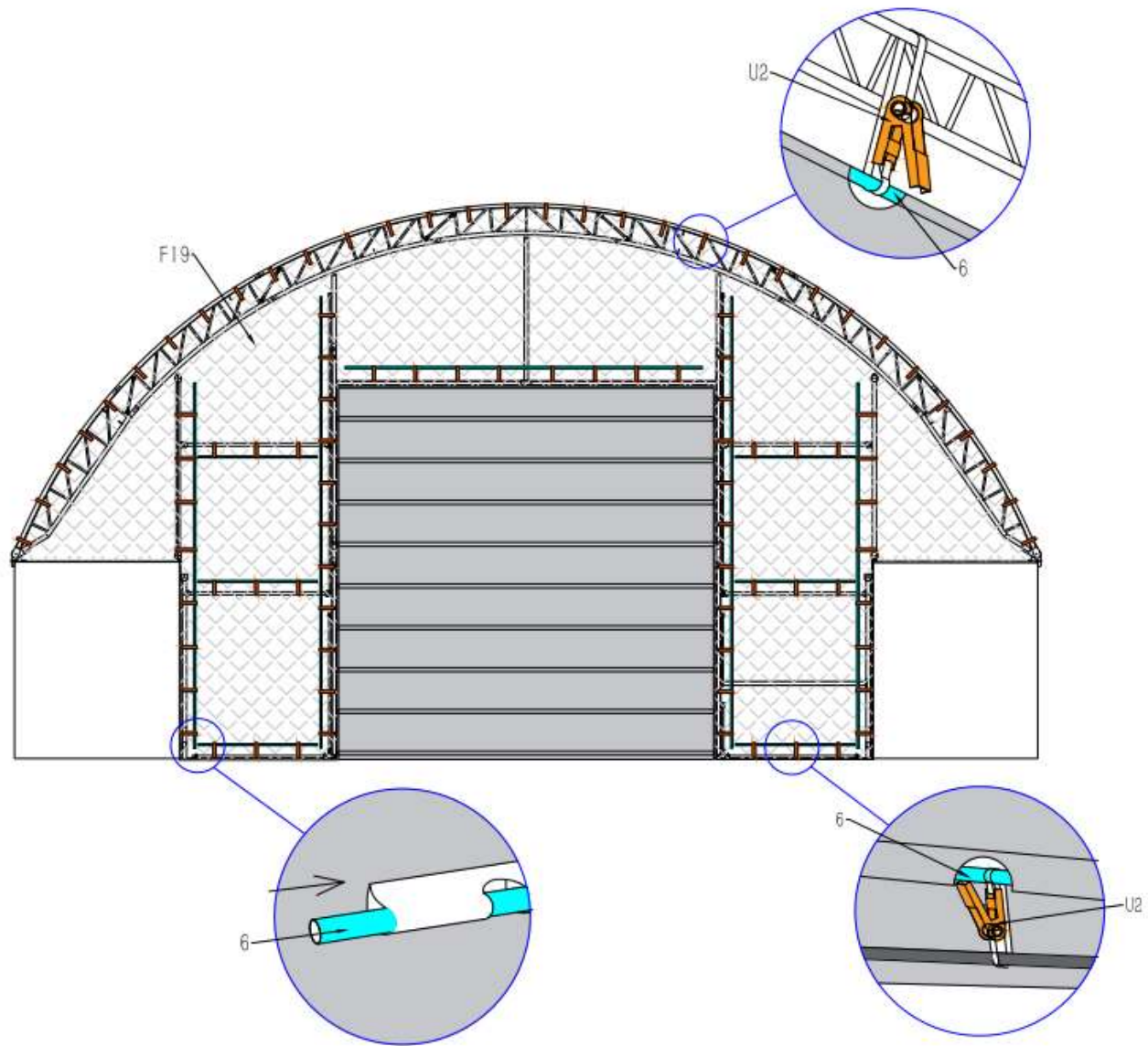






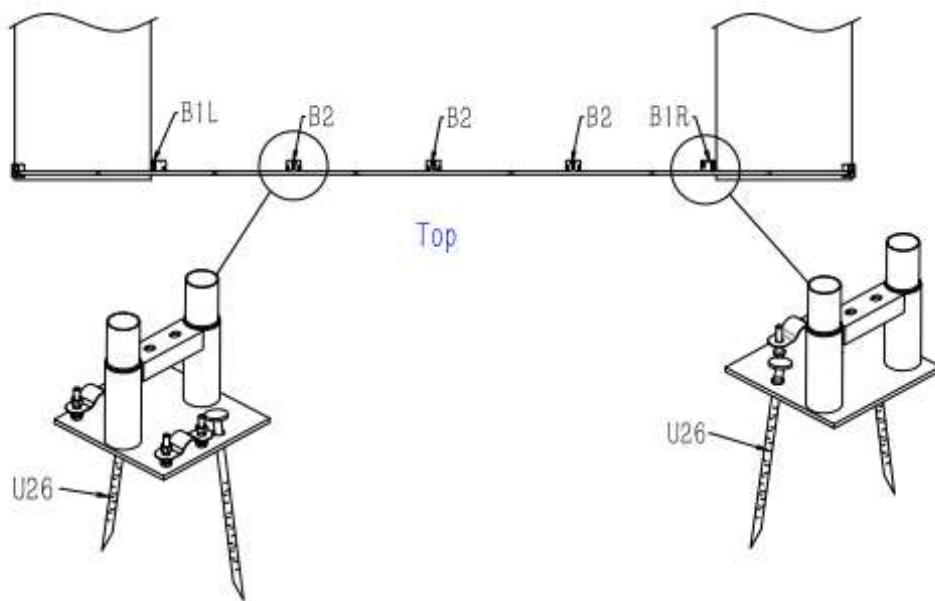
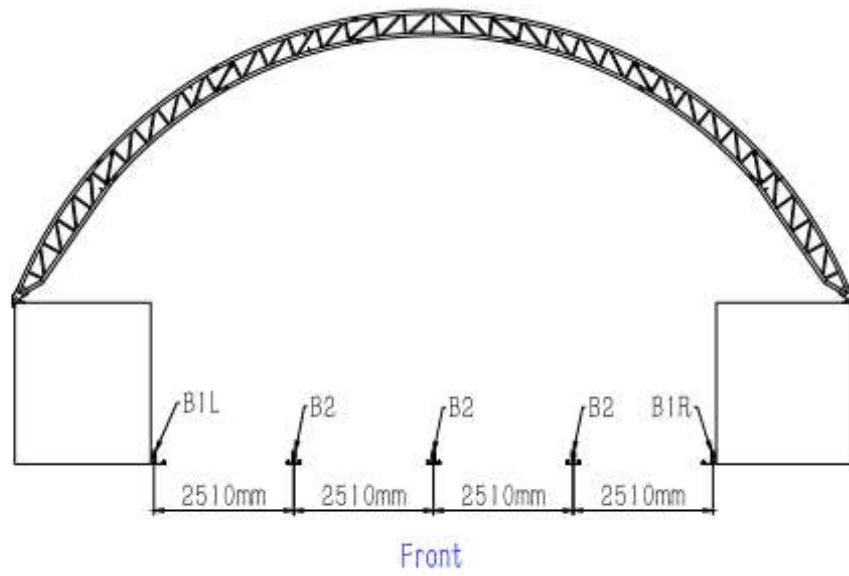
1. As Above Figures shows, find out all spare parts for the front wall. Connect them together by use screw, make sure the spacing. There are stake pegs for base plates.

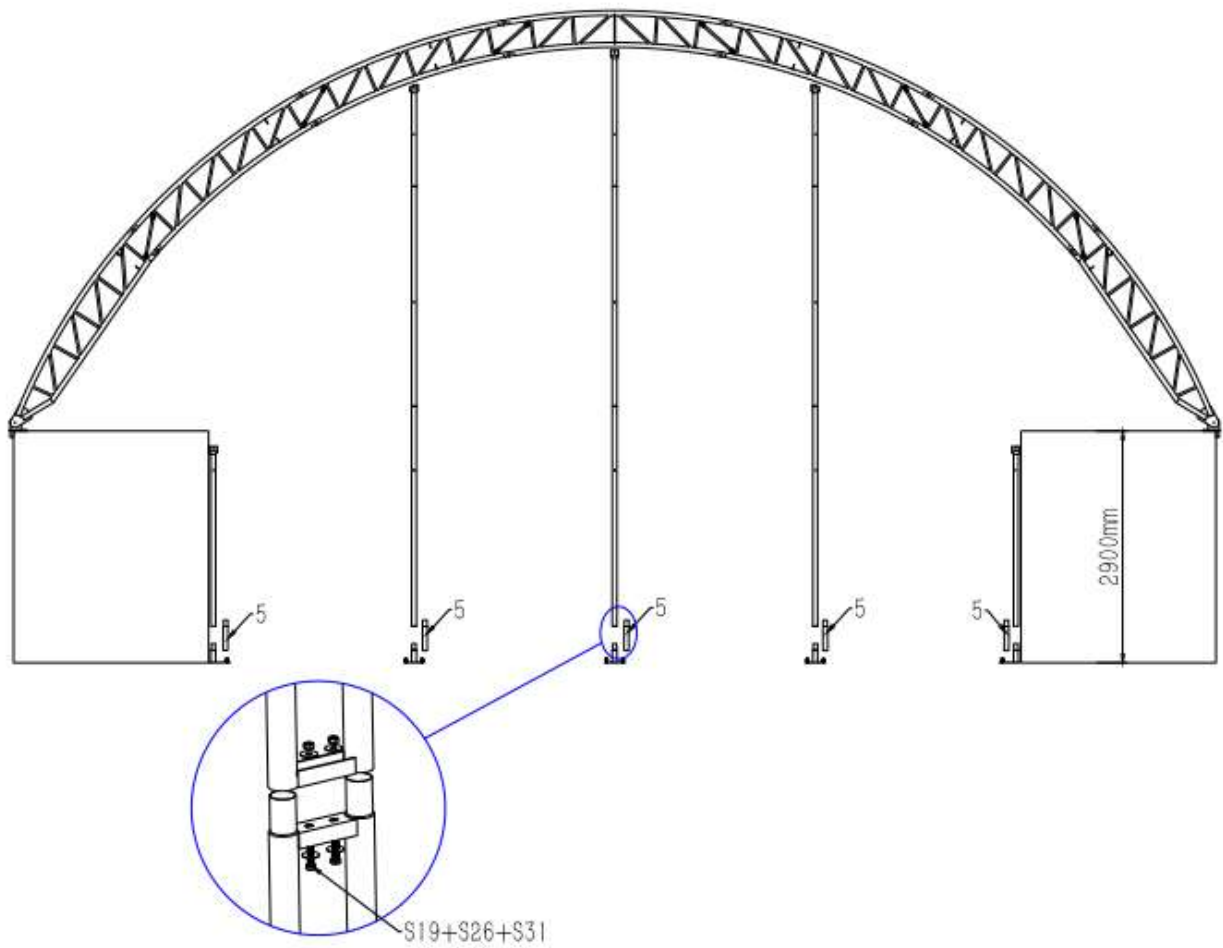
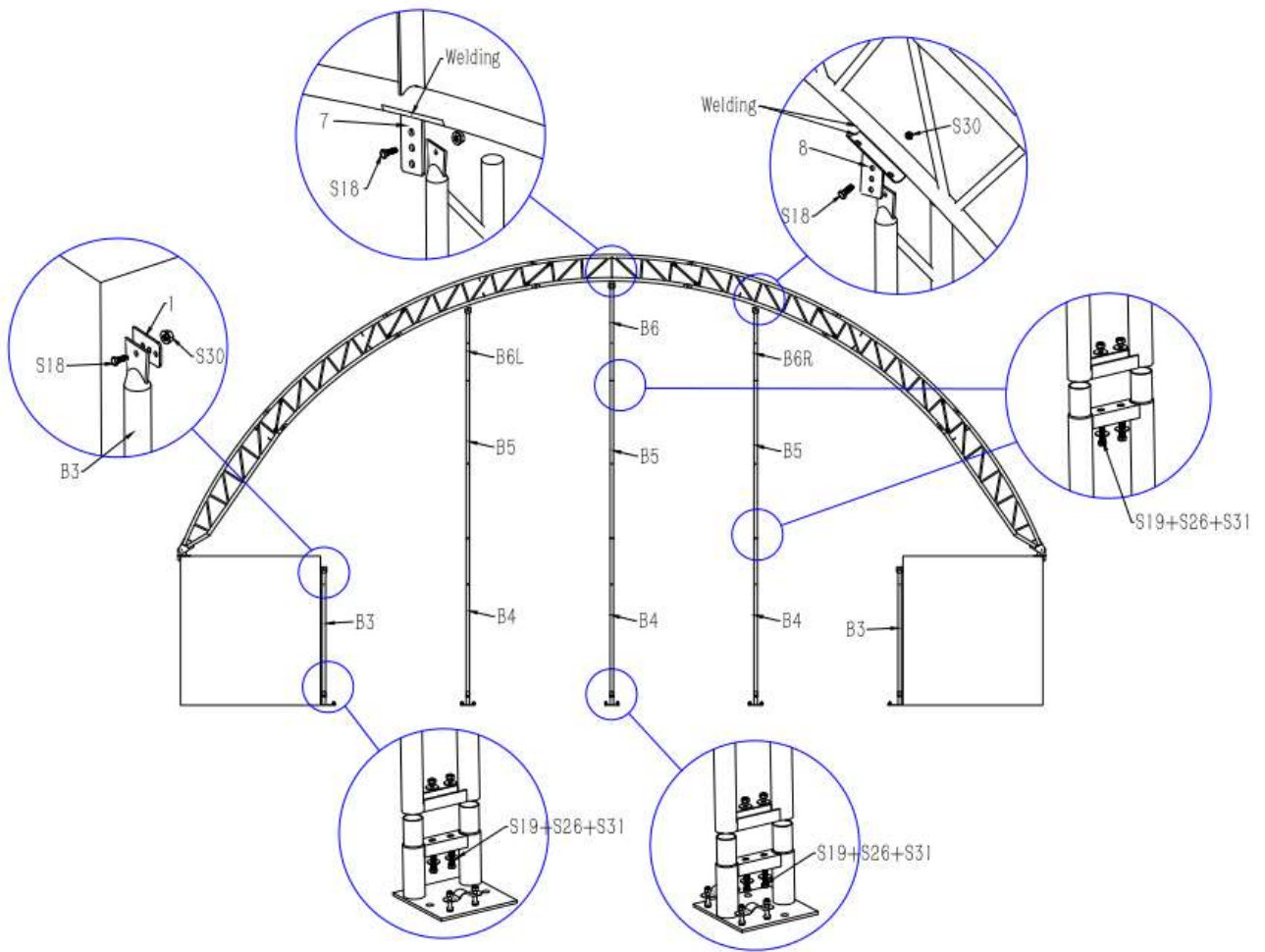


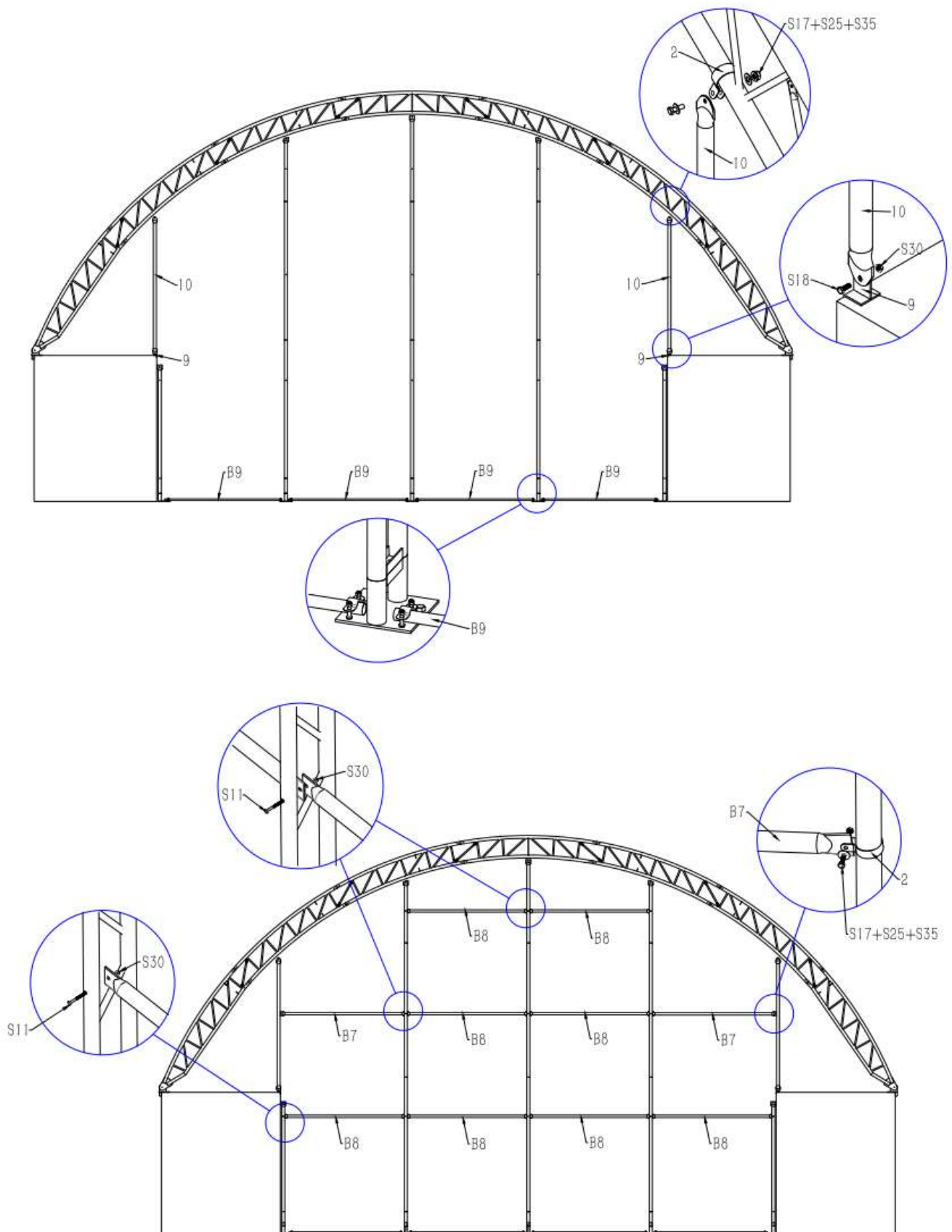


2. Find out the back cover (No.F19), Insert the PPR tube (No. 6) on the frame and use small ratchet with straps (No. U2) to tie down the cover and tube.
  
3. There are some dropping tubes(No.F16L&F16R) need to be insert into the door cover, use steel wire to insert into all these dropping tubes one by one, and go through the pully from top to bottom & from bottom to top. Tie the end of the steel wire to the winch wheel. Thus when you move the winch wheel, the door could be go up and down.

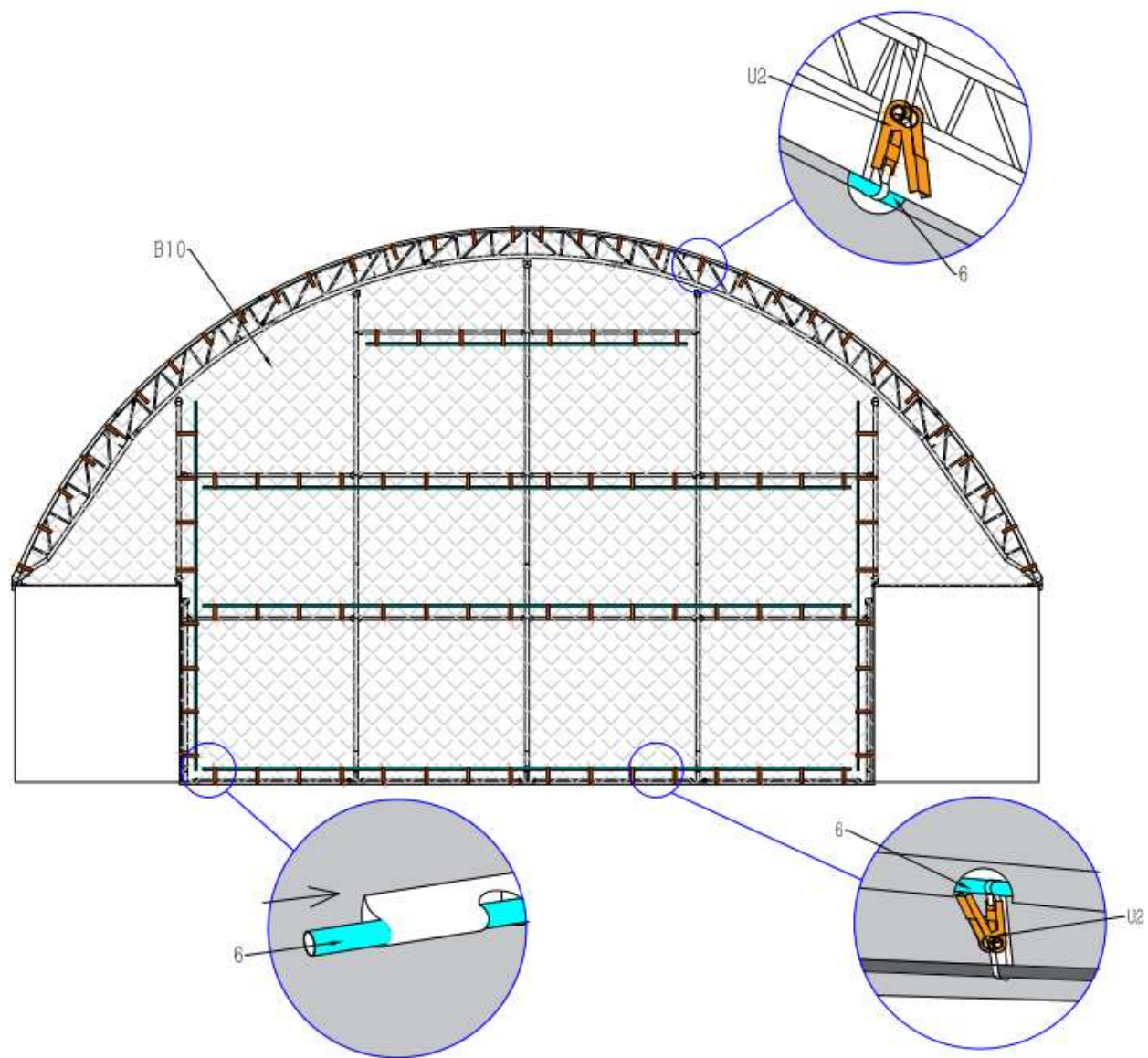
## Back wall assembly







1. According to above Figure to find out all spare parts for back wall, connect them together by use screw, make sure the spacing. There are stake pegs for base plates.



2. Find out the back cover(No.B10), Insert the PPR tube (No. 6) on the frame and use small ratchet with straps to tie down the cover and tube.

**Adjust and tighten them once per month after assembly to make sure them works perfect.**